

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SM. EPOSSIDICO A.S. METALLIZ. ALLUMINIO

Product code : 40840

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial application of coatings and inks by other than spraying
Industrial spray painting, walk-in booth
Industrial spray painting, enclosed
Industrial application of coatings and inks by other than spraying - Enclosed
Industrial spray painting, no booth

Material uses : Paint or paint related material.
: Industrial use only.

1.3 Details of the supplier of the safety data sheet

Inver S.p.A. con Unico Socio
Via di Corticella 205 - Bologna
Phone: +39 051 6380411

e-mail address of person responsible for this SDS : minerbio.regulatory@sherwin.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : 111 (general public) /0344 892 111 (Medical professional (NHS) only)

Supplier

Telephone number : +39 051 6606811

Hours of operation : 08:30 - 17:30

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Flam. Liq. 2, H225

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

Muta. 1B, H340

Carc. 1B, H350

Repr. 2, H361d

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.




See Section 11 for more detailed information on health effects and symptoms.

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms

:



Signal word

:

Danger

Hazard statements

:

Highly flammable liquid and vapour.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause genetic defects.
May cause cancer.
Suspected of damaging the unborn child.

Precautionary statements

Prevention

:

Obtain special instructions before use. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapour. Wash thoroughly after handling.

Response

:

IF exposed or concerned: Get medical advice or attention.

Storage

:

Not applicable.

Disposal

:

Not applicable.

Hazardous ingredients

:

Epoxy Polymer
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
Toluene
Light Aromatic Hydrocarbons
4-Morpholinecarboxaldehyde

Supplemental label elements

:

FOR INDUSTRIAL USE ONLY

Special packaging requirements

Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

:

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

:

None known.

SECTION 3: Composition/information on ingredients

3.2 Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Epoxy Polymer	EC: 500-180-5 CAS: 67989-52-0	≥10 - ≤25	Skin Sens. 1, H317	[1]
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
Toluene	REACH #: 01-2119471310-51 EC: 203-625-9	≤9	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d	[1] [2]

SECTION 3: Composition/information on ingredients

	CAS: 108-88-3 Index: 601-021-00-3		STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	
Xylene, mixed isomers	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≤10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	[1] [2]
Methyl Ethyl Ketone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3	≤5	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	[1] [2]
1-Methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≤4.1	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
Light Aromatic Hydrocarbons	REACH #: 01-2119455851-35 CAS: 64742-95-6 Index: 649-356-00-4	≤3	Muta. 1B, H340 Carc. 1B, H350 Asp. Tox. 1, H304	[1]
Hydrocarbons, C9-C11,n-alkanes, isoalkanes,cyclics, <2% aromatics	REACH #: 01-2119463258-33 EC: 265-150-3 CAS: 64742-48-9 Index: 649-327-00-6	≤1.4	Flam. Liq. 3, H226 STOT SE 3, H336 Asp. Tox. 1, H304	[1]
Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics	REACH #: 01-2119457736-27 EC: 265-149-8 CAS: 64742-47-8 Index: 649-422-00-2	≤1	Asp. Tox. 1, H304 EUH066	[1]
4-Morpholinecarboxaldehyde	REACH #: 01-2119987993-12 EC: 224-518-3 CAS: 4394-85-8	<1	Skin Sens. 1, H317	[1]
Hydrocarbons, C9, aromatics	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6	<1	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066 See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General** : In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains bis-[4-(2,3-epoxipropoxy)phenyl]propane. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂, powders, water spray or mist.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

SECTION 5: Firefighting measures

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
- Special protective equipment for fire-fighters** : Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8.
Keep unnecessary and unprotected personnel from entering.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and material for containment and cleaning up

- : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- : Prevent the creation of flammable or explosive concentrations of vapours in air and avoid vapour concentrations higher than the occupational exposure limits.
In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.
Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.
Operators should wear antistatic footwear and clothing and floors should be of the conducting type.
Keep away from heat, sparks and flame. No sparking tools should be used.
Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.
Put on appropriate personal protective equipment (see Section 8).
Never use pressure to empty. Container is not a pressure vessel.
Always keep in containers made from the same material as the original one.
Comply with the health and safety at work laws.

SECTION 7: Handling and storage

Do not allow to enter drains or watercourses.
Information on fire and explosion protection
Vapours are heavier than air and may spread along floors. Vapours may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations.
Notes on joint storage
Keep away from: oxidising agents, strong alkalis, strong acids.
Additional information on storage conditions
Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight. Keep away from sources of ignition. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Contaminated absorbent material may pose the same hazard as the spilt product.

Seveso Directive - Reporting thresholds
Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations : Not available.
Industrial sector specific solutions : Not available.

Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.
Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
toluene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 384 mg/m³ 15 minutes. TWA: 191 mg/m³ 8 hours. TWA: 50 ppm 8 hours. STEL: 100 ppm 15 minutes.
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-, p- or mixed isomers] Absorbed through skin. STEL: 441 mg/m³ 15 minutes. TWA: 50 ppm 8 hours. TWA: 220 mg/m³ 8 hours. STEL: 100 ppm 15 minutes.
butanone	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 899 mg/m³ 15 minutes. STEL: 300 ppm 15 minutes.

SECTION 8: Exposure controls/personal protection	
1-methoxy-2-propanol	TWA: 600 mg/m³ 8 hours. TWA: 200 ppm 8 hours. EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 560 mg/m³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	EH40/2005 BMGVs (United Kingdom (UK), 8/2018) [Xylene, o-, m-, p- or mixed isomers] BGV: 650 mmol/mol creatinine, methyl hippuric acid [in urine]. Sampling time: post shift.
butanone	EH40/2005 BMGVs (United Kingdom (UK), 8/2018) BGV: 70 µmol/l, butan-2-one [in urine]. Sampling time: post shift.

Recommended monitoring procedures
: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
: Regular monitoring of all work areas should be carried out at all times, including areas that may not be equally ventilated.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
toluene	DNEL	Short term Inhalation	226 mg/m³	General population [Human via the environment]	Systemic
	DNEL	Short term Inhalation	226 mg/m³	General population [Human via the environment]	Local
	DNEL	Long term Dermal	226 mg/m³	General population [Human via the environment]	Systemic
	DNEL	Long term Inhalation	226 mg/kg bw/day	General population [Human via the environment]	Systemic
	DNEL	Long term Inhalation	56.5 mg/m³	General population [Human via the environment]	Systemic
	DNEL	Long term Oral	8.13 mg/kg bw/day	General population [Human via the environment]	Systemic
	DNEL	Long term Inhalation	192 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	192 mg/m³	Workers	Local
	DNEL	Short term Inhalation	384 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	384 mg/m³	Workers	Local

SECTION 8: Exposure controls/personal protection

xylene	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	56.5 mg/m ³	General population [Consumers]	Local
	DNEL	Long term Dermal	212 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	125 mg/kg	General population	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	289 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	174 mg/m ³	General population	Systemic
butanone	DNEL	Long term Oral	1.5 mg/kg	General population	Systemic
	DNEL	Long term Dermal	1161 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	600 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	412 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	106 mg/m ³	General population [Consumers]	Systemic
1-methoxy-2-propanol	DNEL	Long term Oral	31 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	43.9 mg/m ³	General population [Consumers]	Systemic
Solvent naphtha (petroleum), light arom.	DNEL	Long term Dermal	78 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Oral	33 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	150 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	11 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	32 mg/m ³	General population [Consumers]	Systemic

SECTION 8: Exposure controls/personal protection

Naphtha (petroleum), hydrotreated heavy	DNEL	Long term Oral	11 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Dermal	300 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	871 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	185 mg/m³	General population [Consumers]	Systemic
4-Morpholinecarboxaldehyde	DNEL	Long term Oral	125 mg/kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Dermal	0.293 mg/cm²	Workers	Local
	DNEL	Long term Inhalation	98 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	8 mg/kg	General population	Systemic
	DNEL	Long term Inhalation	29 mg/m³	General population	Systemic
	DNEL	Long term Oral	8 mg/kg	General population	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
toluene	Fresh water sediment	0.68 mg/l	Assessment Factors
	Marine water sediment	0.68 mg/l	Assessment Factors
	Sewage Treatment Plant	13.61 mg/l	Assessment Factors
	Soil	2.89 mg/kg	Assessment Factors
	Fresh water sediment	16.39 mg/kg dwt	-
butanone	Marine water sediment	16.39 mg/kg dwt	-
	Fresh water	55.8 mg/l	-
	Marine water	55.8 mg/l	-
	Sewage Treatment Plant	709 mg/l	-
	Sediment	284.7 mg/kg dwt	-
1-methoxy-2-propanol	Soil	22.5 mg/kg	-
	Secondary Poisoning	1000 mg/kg	-
	Fresh water	10 mg/l	-
	Fresh water sediment	52.3 mg/kg	-
	Marine water sediment	5.2 mg/kg	-
4-Morpholinecarboxaldehyde	Soil	4.59 mg/kg	-
	Sewage Treatment Plant	100 mg/l	-
	Fresh water	0.5 mg/l	-
	Marine water	0.05 mg/l	-
	Sewage Treatment Plant	2000 mg/l	-
	Fresh water sediment	1.85 mg/kg	-
	Marine water sediment	0.0764 mg/kg	-

8.2 Exposure controls

SECTION 8: Exposure controls/personal protection

- Appropriate engineering controls** :
- Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.
 - Users are advised to consider national Occupational Exposure Limits or other equivalent values.

Individual protection measures

- Hygiene measures** :
- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- Eye/face protection** :
- Use safety eyewear designed to protect against splash of liquids.

Skin protection

Hand protection

Gloves

- Wear suitable gloves tested to EN374.
- Gloves for term exposure/splash protection (less than 10 min): Nitrile > 0.12 mm
Gloves for splash protection need to be changed immediately when in contact with chemicals.
Gloves for repeated or prolonged exposure (breakthrough time > 240 min.) When the hazardous ingredients in Section 3 contain any of the following: Aromatic solvents (Xylene, Toluene) or Aliphatic solvents or Mineral Oil use: Polyvinyl alcohol (PVA) gloves 0.2-0.3 mm Otherwise use: Butyl gloves > 0.3 mm For long term exposure or spills (breakthrough time > 480 min.): Use PE laminated gloves as under gloves
Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.
The recommendation for the type or types of glove to use when handling this product is based on information from the following source: Solvent resin manufacturers and European Solvents Industry Group (ESIG).
There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.
The breakthrough time must be greater than the end use time of the product.
The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.
Gloves should be replaced regularly and if there is any sign of damage to the glove material.
Always ensure that gloves are free from defects and that they are stored and used correctly.
The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

- Body protection** :
- Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.
 - Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

- Other skin protection** :
- Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

SECTION 8: Exposure controls/personal protection

Respiratory protection

: Application methods:
Brush or roller. Approved/certified respirator with organic vapour cartridge. Filter type: A2 P2 (EN14387).
Manual spraying. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Environmental exposure controls

: Do not allow to enter drains or watercourses.

Before use of this material please refer to the Exposure Scenario(s) if attached for the specific end use, control measures and additional PPE considerations. The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Colour

Odour

Odour threshold

pH

Melting point/freezing point

Initial boiling point and boiling range

Flash point

Evaporation rate

Flammability

Lower and upper explosion limit

Vapour pressure

Relative vapour density

Relative density

Solubility(ies)

Liquid.
Grey.
Solvent.
Not Available (Not Tested).
Not relevant/applicable due to nature of the product.
insoluble in water.
Not relevant/applicable due to nature of the product.
78°C
Closed cup: 0°C [Pensky-Martens Closed Cup]
5.6 (butyl acetate = 1)
Flammable liquid.
LEL: 0.7% (Light Aromatic Hydrocarbons)
UEL: 13.74% (1-Methoxy-2-propanol)
12.1 kPa (90.6 mm Hg)
2.48 [Air = 1]
1.31

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/
water

: Not relevant/applicable due to nature of the product.

Auto-ignition temperature

:

Ingredient name	°C	°F	Method
Hydrocarbons, C9-C11,n-alkanes, isoalkanes,cyclics, <2% aromatics	228	442.4	
1-Methoxy-2-propanol	286	546.8	
Methyl Ethyl Ketone	403	757.4	
Toluene	480	896	

Decomposition temperature
Viscosity
Explosive properties

: Not relevant/applicable due to nature of the product.
: Kinematic (40°C): >20.5 mm²/s
: Under normal conditions of storage and use, hazardous reactions will not occur.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

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SECTION 9: Physical and chemical properties

Oxidising properties : Under normal conditions of storage and use, hazardous reactions will not occur.

Particle characteristics

Median particle size : Not relevant/applicable due to nature of the product.

9.2 Other information

Heat of combustion : 7.914 kJ/g

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains bis-[4-(2,3-epoxipropoxy)phenyl]propane. May produce an allergic reaction.

Acute toxicity

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
bis-[4-(2,3-epoxipropoxi)phenyl]propane	LD50 Dermal	Rabbit	20 g/kg	-
	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
toluene	LD50 Oral	Rat	636 mg/kg	-
	LC50 Inhalation Gas.	Rat	6700 ppm	4 hours
xylene	LD50 Oral	Rat	4300 mg/kg	-
	LD50 Dermal	Rabbit	6480 mg/kg	-
butanone	LD50 Oral	Rat	2737 mg/kg	-
	LD50 Dermal	Rabbit	13 g/kg	-
1-methoxy-2-propanol	LD50 Oral	Rat	6600 mg/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
Solvent naphtha (petroleum), light arom.	LC50 Inhalation Vapour	Rat	8500 mg/m³	4 hours
	LD50 Oral	Rat	>6 g/kg	-
Naphtha (petroleum), hydrotreated heavy	LD50 Oral	Rat	8400 mg/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
Hydrocarbons, C9, aromatics	LD50 Oral	Rat	8400 mg/kg	-
	LD50 Oral	Rat	8400 mg/kg	-

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SM. EPOSSIDICO A.S. METALLIZ. ALLUMINIO	N/A	19053.9	116055.7	N/A	N/A
bis-[4-(2,3-epoxipropoxi)phenyl]propane	N/A	20000	N/A	N/A	N/A
toluene	N/A	N/A	N/A	49	N/A
xylene	4300	1100	6700	N/A	N/A
butanone	2737	6480	N/A	N/A	N/A
1-methoxy-2-propanol	6600	13000	N/A	N/A	N/A
Solvent naphtha (petroleum), light arom.	8400	N/A	N/A	N/A	N/A
Hydrocarbons, C9, aromatics	8400	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Eyes - Severe irritant	Rabbit	-	24 hours 2 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes	-
	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Eyes - Mild irritant	Rabbit	-	870 ug	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 mg	-
	Skin - Mild irritant	Pig	-	24 hours 250 uL	-
	Skin - Mild irritant	Rabbit	-	435 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
xylene	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 14 mg	-
butanone	Skin - Mild irritant	Rabbit	-	24 hours 14 mg	-

SECTION 11: Toxicological information

1-methoxy-2-propanol	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
Solvent naphtha (petroleum), light arom.	Skin - Mild irritant	Rabbit	-	500 mg	-
	Eyes - Mild irritant	Rabbit	-	24 hours 100 uL	-
4-Morpholinecarboxaldehyde	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
Hydrocarbons, C9, aromatics	Eyes - Mild irritant	Rabbit	-	24 hours 100 uL	-

Conclusion/Summary

: Not available.

Sensitisation

Conclusion/Summary

: Not available.

Mutagenicity

Conclusion/Summary

: Not available.

Carcinogenicity

Conclusion/Summary

: Not available.

Reproductive toxicity

Conclusion/Summary

: Not available.

Teratogenicity

Conclusion/Summary

: Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
toluene	Category 3	-	Narcotic effects
butanone	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
Naphtha (petroleum), hydrotreated heavy	Category 3	-	Narcotic effects
Hydrocarbons, C9, aromatics	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
toluene	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
toluene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light arom.	ASPIRATION HAZARD - Category 1
Naphtha (petroleum), hydrotreated heavy	ASPIRATION HAZARD - Category 1
Distillates (petroleum), hydro- treated light	ASPIRATION HAZARD - Category 1
Hydrocarbons, C9, aromatics	ASPIRATION HAZARD - Category 1

Potential acute health effects

Eye contact

: Causes serious eye irritation.

Inhalation

: No known significant effects or critical hazards.

Skin contact

: Causes skin irritation. May cause an allergic skin reaction.

SECTION 11: Toxicological information

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
irritation
redness
reduced foetal weight
increase in foetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : May cause genetic defects.

Reproductive toxicity : Suspected of damaging the unborn child.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]. See Sections 2 and 3 for details.

SECTION 12: Ecological information

Product/ingredient name	Result	Species	Exposure
toluene	Acute EC50 >433 ppm Marine water	Algae - Diatom - <i>Skeletonema costatum</i>	96 hours
	Acute EC50 11600 µg/l Fresh water	Crustaceans - Scud - <i>Gammarus pseudolimnaeus</i> - Adult	48 hours
	Acute EC50 6000 µg/l Fresh water	Daphnia - Water flea - <i>Daphnia magna</i> - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 5500 µg/l Fresh water	Fish - Coho salmon, silver salmon - <i>Oncorhynchus kisutch</i> - Fry	96 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	21 days
xylene	Acute LC50 8500 µg/l Marine water	Crustaceans - Daggerblade grass shrimp - <i>Palaemonetes pugio</i>	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Fathead minnow - <i>Pimephales promelas</i>	96 hours
butanone	Acute EC50 >500000 µg/l Marine water	Algae - Diatom - <i>Skeletonema costatum</i>	96 hours
	Acute EC50 5091000 µg/l Fresh water	Daphnia - Water flea - <i>Daphnia magna</i> - Larvae	48 hours
	Acute LC50 3220000 µg/l Fresh water	Fish - Fathead minnow - <i>Pimephales promelas</i>	96 hours
Distillates (petroleum), hydro- treated light	Acute LC50 2200 µg/l Fresh water	Fish - Bluegill - <i>Lepomis macrochirus</i>	4 days

12.2 Persistence and degradability

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
toluene	-	-	Readily
xylene	-	-	Readily
butanone	-	-	Readily
Solvent naphtha (petroleum), light arom.	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
toluene	-	90	Low
xylene	-	8.1 to 25.9	Low
Solvent naphtha (petroleum), light arom.	-	10 to 2500	High
Naphtha (petroleum), hydrotreated heavy	-	10 to 2500	High
4-Morpholinecarboxaldehyde	-	<1.9	Low
Hydrocarbons, C9, aromatics	-	10 to 2500	High

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

SECTION 12: Ecological information

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product




- Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste : Yes.
- European waste catalogue (EWC) : waste paint and varnish containing organic solvents or other hazardous substances 08 01 11*
- Disposal considerations : Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

Packaging

- Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- European waste catalogue (EWC) : packaging containing residues of or contaminated by hazardous substances 15 01 10*
- Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT

SECTION 14: Transport information			
14.3 Transport Hazard Class(es)/ Label(s)	3 	3 	3 
14.4 Packing group	II	II	II
14.5 Environmental hazards	No.	No.	No.
Additional information	Special provisions 640 (C) Tunnel code D/E	Emergency schedules F-E, S-E	-

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

Multi-modal shipping descriptions are provided for informational purposes and do not consider container sizes. The presence of a shipping description for a particular mode of transport (sea, air, etc.), does not indicate that the product is packaged suitably for that mode of transport. All packaging must be reviewed for suitability prior to shipment, and compliance with the applicable regulations is the sole responsibility of the person offering the product for transport. People loading and unloading dangerous goods must be trained on all of the risks deriving from the substances and on all actions in case of emergency situations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
UK (GB)/REACH

Annex XIV - List of substances subject to authorisation
Annex XIV
None of the components are listed.

Substances of very high concern
None of the components are listed.

Ozone depleting substances
Not listed.

Prior Informed Consent (PIC)
Not listed.

Persistent Organic Pollutants
Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

SECTION 15: Regulatory information

Product/ingredient name	%	Designation [Usage]
SM. EPOSSIDICO A.S. METALLIZ. ALLUMINIO	≥90	3 28 29
toluene	≤9	48
Solvent naphtha (petroleum), light arom.	≤3	28 29
octamethylcyclotetrasiloxane	<0.01	70
Decamethylcyclopentasiloxane	≤0.1	70

Labelling
: Restricted to professional users.

Seveso Directive
This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

EU regulations
VOC content (2010/75/EU) : 26 w/w
340 g/l

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Industrial emissions (integrated pollution prevention and control) - Water : Listed

International regulations
Chemical Weapon Convention List Schedules I, II & III Chemicals
Not listed.

Montreal Protocol
Not listed.

Stockholm Convention on Persistent Organic Pollutants
Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)
Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals
Not listed.

15.2 Chemical safety assessment
: This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
vPvB = Very Persistent and Very Bioaccumulative
N/A = Not available

Key literature references and sources for data : Not available.

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Muta. 1B, H340 Carc. 1B, H350 Repr. 2, H361d	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H340	May cause genetic defects.
H350	May cause cancer.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Muta. 1B	GERM CELL MUTAGENICITY - Category 1B
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

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STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
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Version : 13.01

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become make themselves aware of and understand the data contained in this SDS and any hazards that may be associated with the product. This information is provided in good faith and believed to be accurate as of the effective date mentioned herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can may change later the composition, hazards and risks of the product. Products shall should not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to, the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buyer/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for the use of the product are not under the manufacturer's control of the manufacturer; the customer/buyer/user is responsible to for determine determining the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS, without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be held responsible for SDSs obtained from any other source.

SUMI

Safe Use of Mixtures

Information for end-users

Title : Industrial application of coatings and inks by other than spraying-Local exhaust ventilation

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidised bed or curtain coating (local exhaust ventilation only)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation	
			Type	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10

Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

Date of issue/Date of revision : ***

Date of previous issue : No previous validation Version 1

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See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

The information in this Safe Use of Mixture Information sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the SDS and the label of the product.

No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

SUMI

Safe Use of Mixtures

Information for end-users

Title : Industrial spray painting, walk-in booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with walk-in spray booth

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation	
			Type	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10

Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by spraying	PROC07	Compressed-air breathing apparatus to EN 14594 with an assigned protection factor of at least 20.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Application equipment	PROC05	None	Use eye protection	Wear suitable gloves

Date of issue/Date of revision : ***

Date of previous issue : No previous validation Version 1 24/32

cleaning outside booth			according to EN 166.	tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



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SUMI

Safe Use of Mixtures

Information for end-users

Title : Industrial spray painting, enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with fully-enclosed spraying

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation	
			Type	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Full containment/extraction	100 or equivalent
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10

Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by spraying	PROC07	None	None	None
Film formation - force drying, stoving and other technologies	PROC02	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Application equipment cleaning outside booth	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
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See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

The information in this Safe Use of Mixture Information sheet is based on the data provided by the substance supplier for the substances in the product for which a chemical safety assessment has been carried out at the time of issue. It does not guarantee safe use of the product and does not replace any occupational risk assessment required by legislation. When developing workplace instructions for employees, SUMI sheets should always be considered in combination with the SDS and the label of the product.

No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

SUMI

Safe Use of Mixtures

Information for end-users

Title : Industrial application of coatings and inks by other than spraying-Enclosed

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line by brush, roller, dipping, spreading, coil, fluidised bed or curtain coating (enclosed application)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation	
			Type	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Film formation - force drying, stoving and other technologies	PROC02	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Application equipment cleaning outside booth	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by other than spraying	PROC10, PROC13	None	None	None
Film formation - force drying, stoving and other technologies	PROC02	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

Application equipment cleaning outside booth	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



Disclaimer

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No liability is accepted for any damage, no matter of what kind, which is direct or indirect consequence of acts and/or decisions (partly) based on the contents of this document.

SUMI

Safe Use of Mixtures

Information for end-users

Title : Industrial spray painting, no booth

This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet, Technical Data sheet and labels.

General description of the process covered

Paint application on industrial line with no enclosure (only local exhaust ventilation)

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation	
			Type	ach (air changes per hour)
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Industrial application of coatings and inks by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10

Contributing activity	Process category (ies)	Respiratory	Eye	Hands
Preparation of material for application	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings and inks by spraying	PROC07	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	None	None	None
Cleaning	PROC05	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758
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